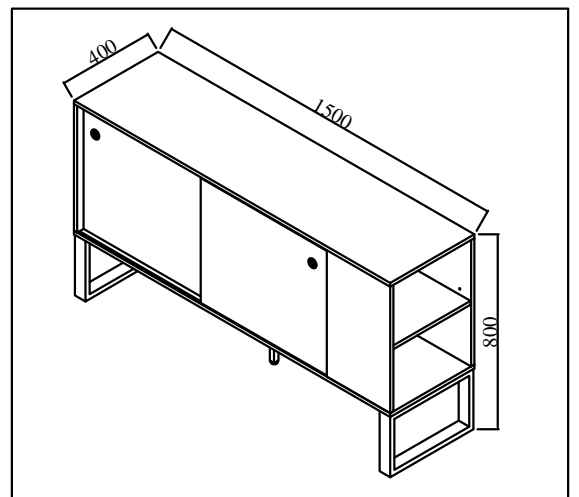
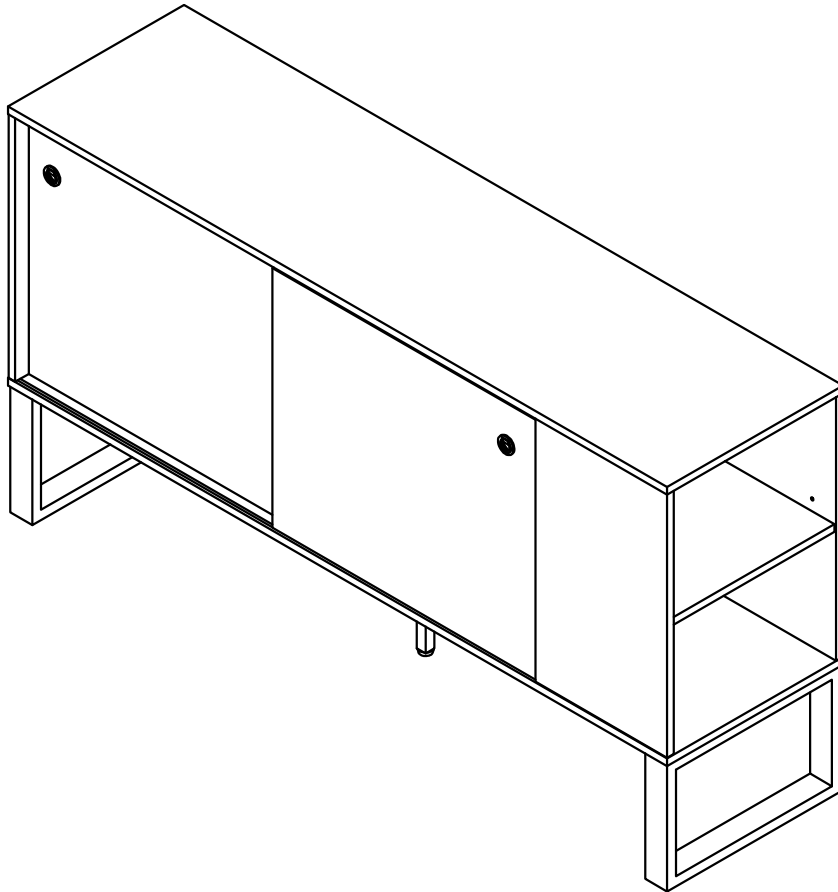
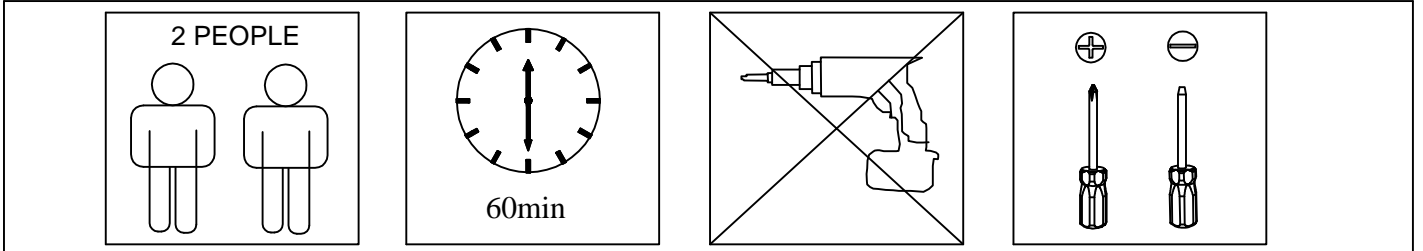
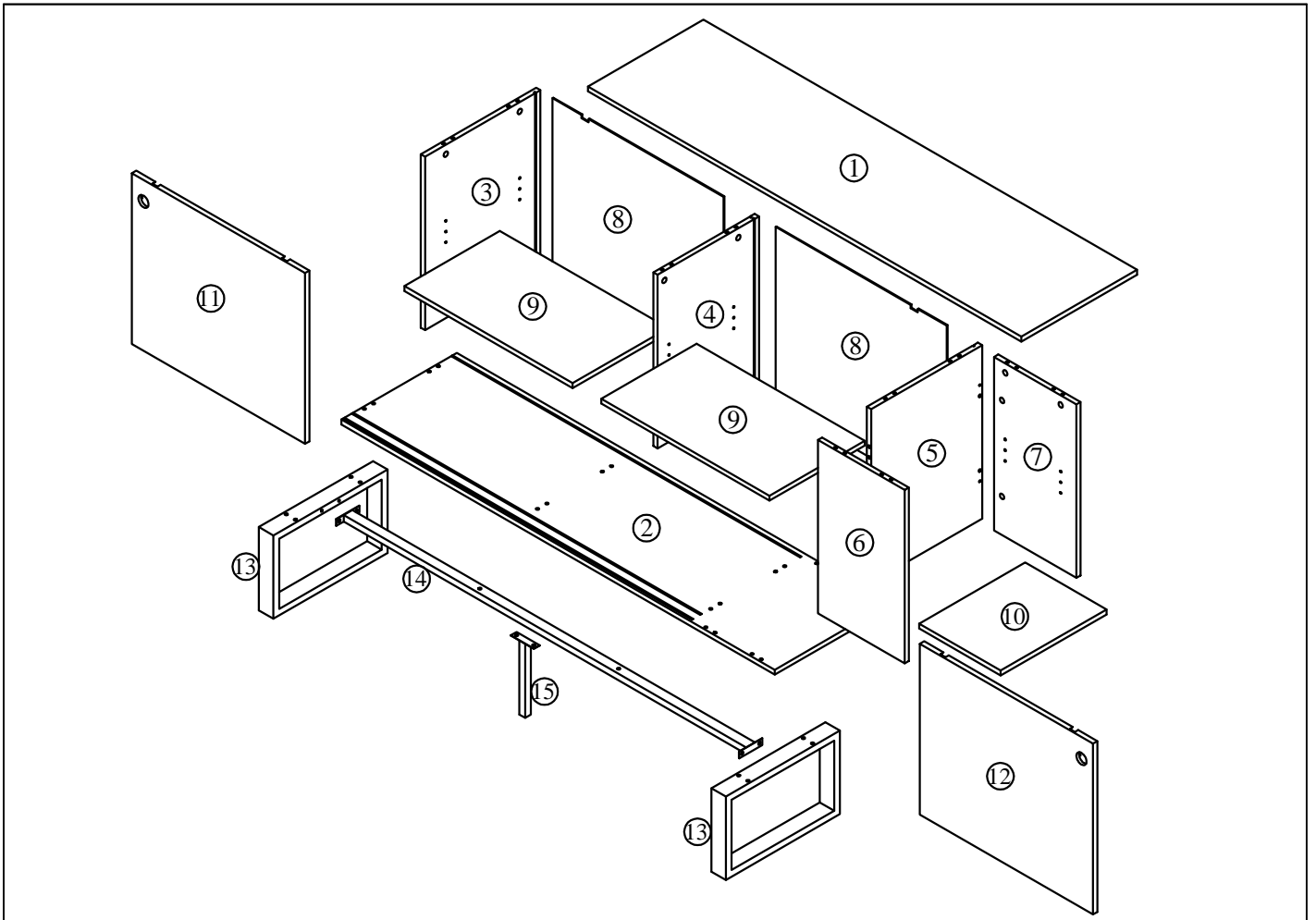


# Assembly instructions

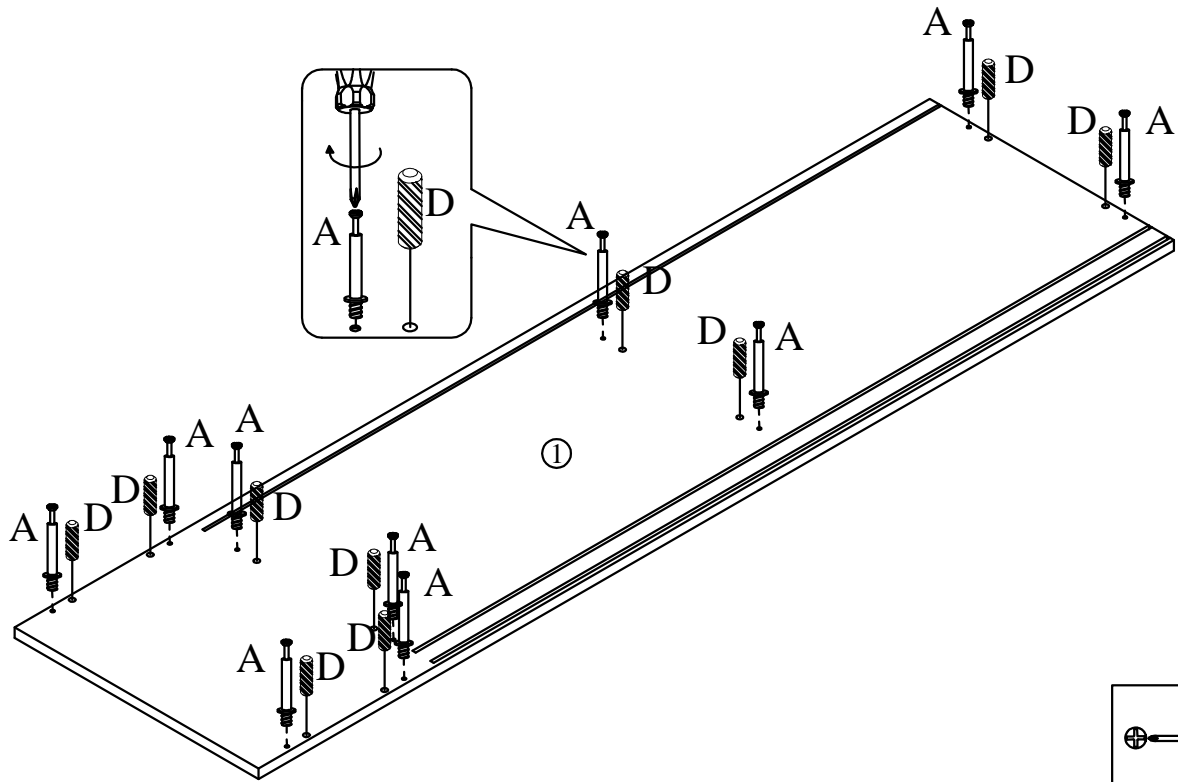
Model: Xcell-SB


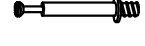




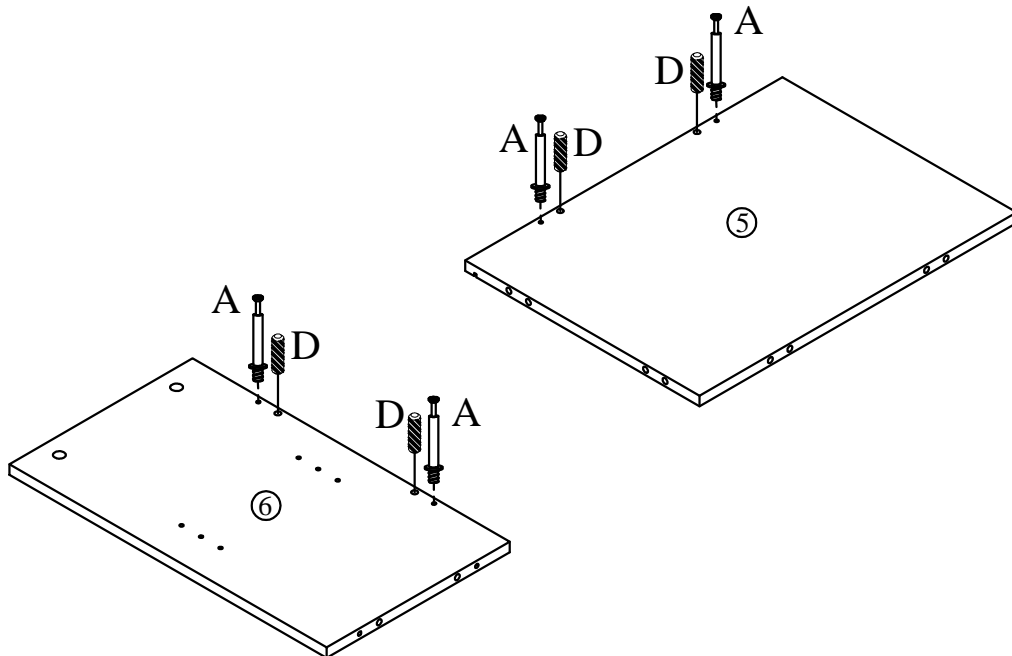
A	x14	B	x14	C	x4	D	x24	E	x30	F	x10
6x35mm		φ15x12mm		40x30x5mm		8x30mm		3.5x14mm		7x40mm	
G	x4	H	x4	I	x1	J	x6	K	x10	L	x1
				M4		M6x12mm		M6x35mm		φ20mm	
M	x12	N	x12	O	x2	P	x2	Q	x4	R	x2
5x17mm						φ40mm		4x10mm		4x60mm	
S	x2										
6x30mm											


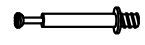
# 1



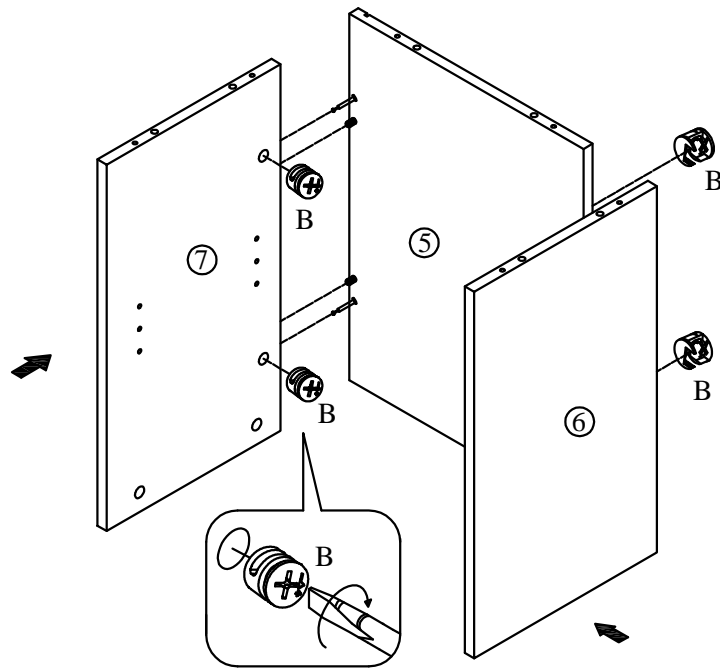
D	x10	A	x10
			
8x30mm		6x35mm	

# 2



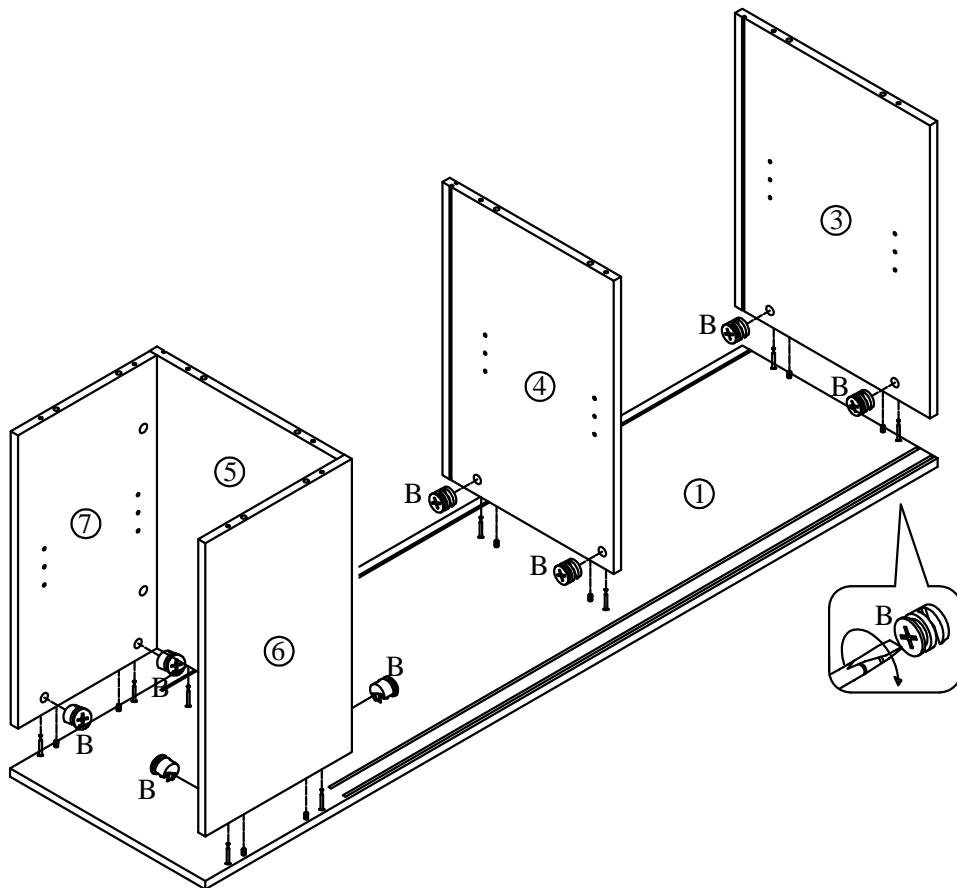
D	x4	A	x4
			
8x30mm		6x35mm	

# 3



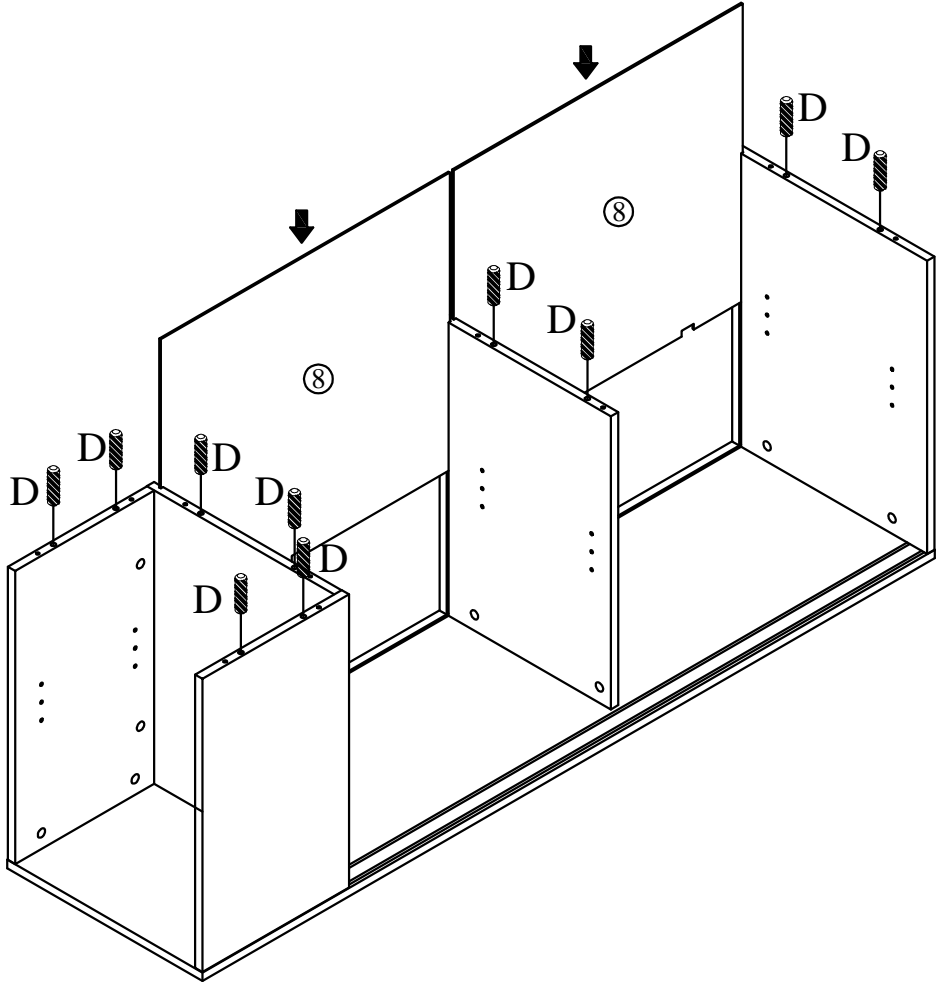
①	
B	x4
ø15x12mm	


# 4



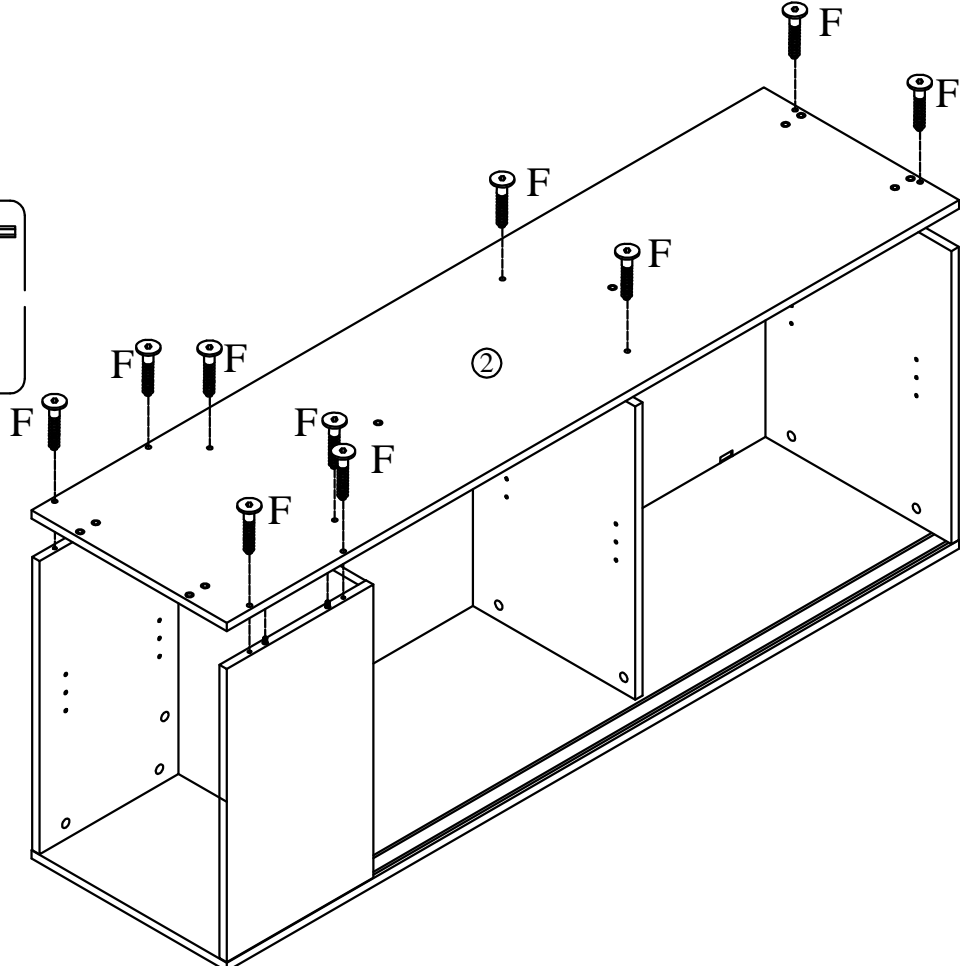
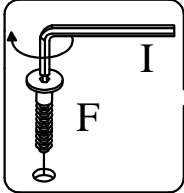
①	
B	x10
ø15x12mm	


5

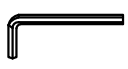


D	x10
	
8x30mm	

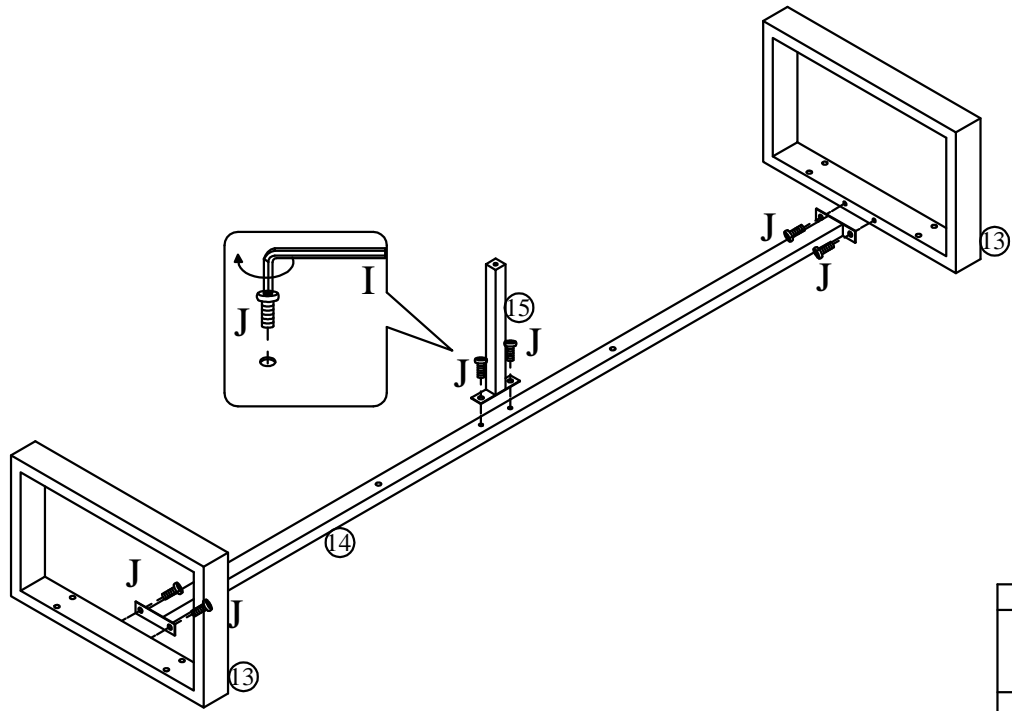
6


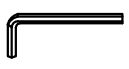


F	x10
	
7x40mm	

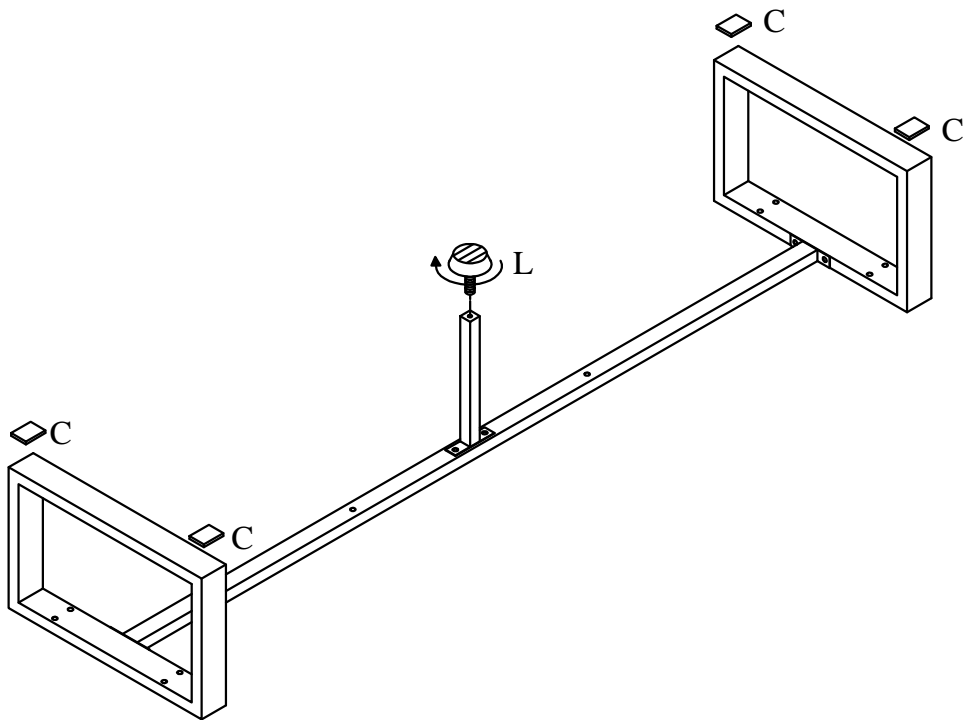
I	x1
	
M4	



7



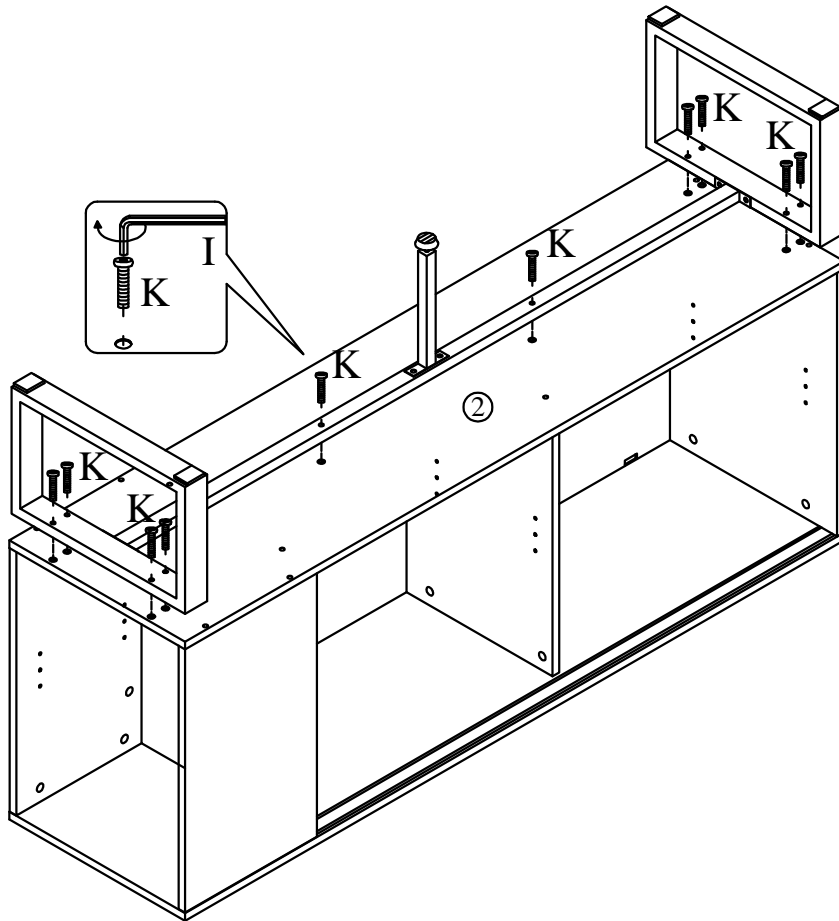
J	x6
	
M6x12mm	
I	x1
	
M4	


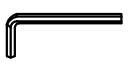
8



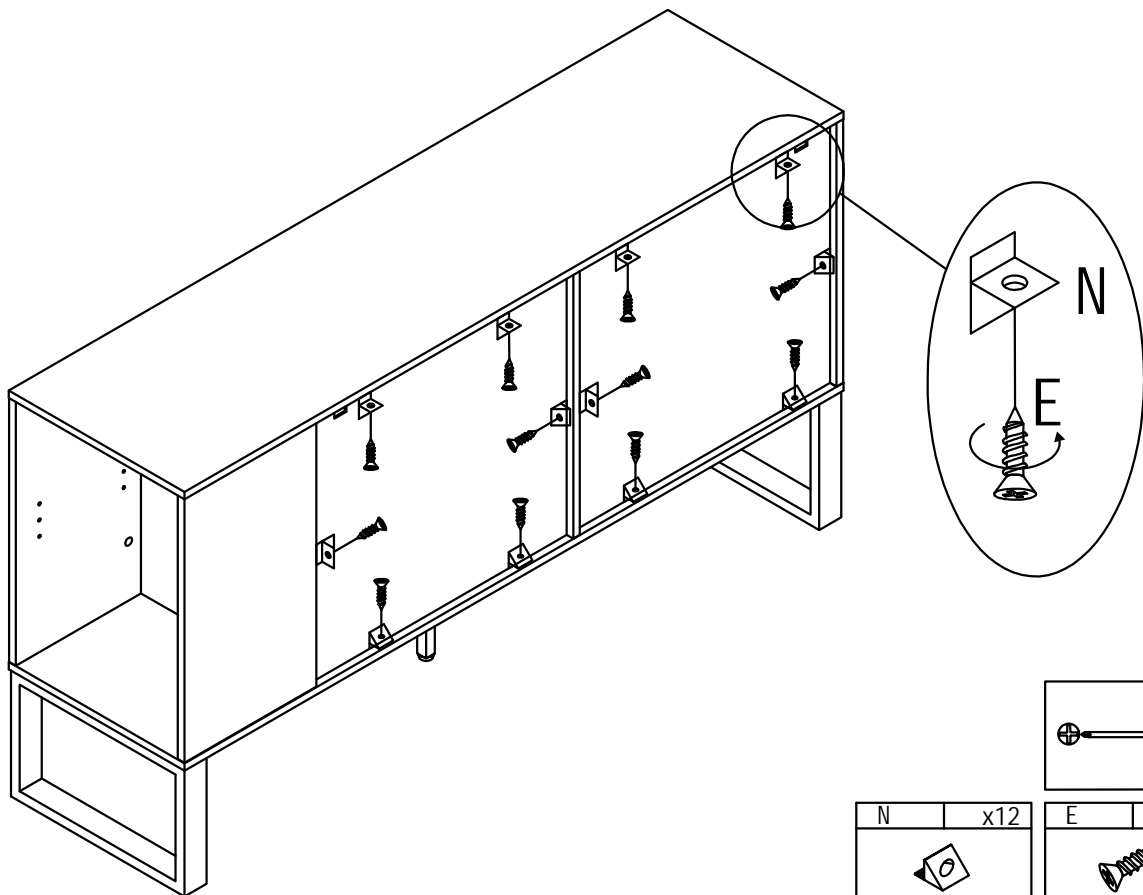
C	x4
	
40x30x5mm	
L	x1
	

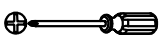

9



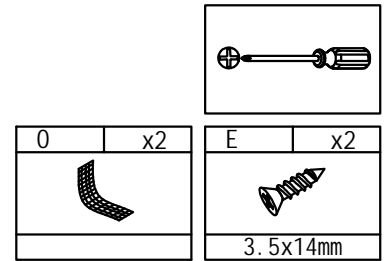
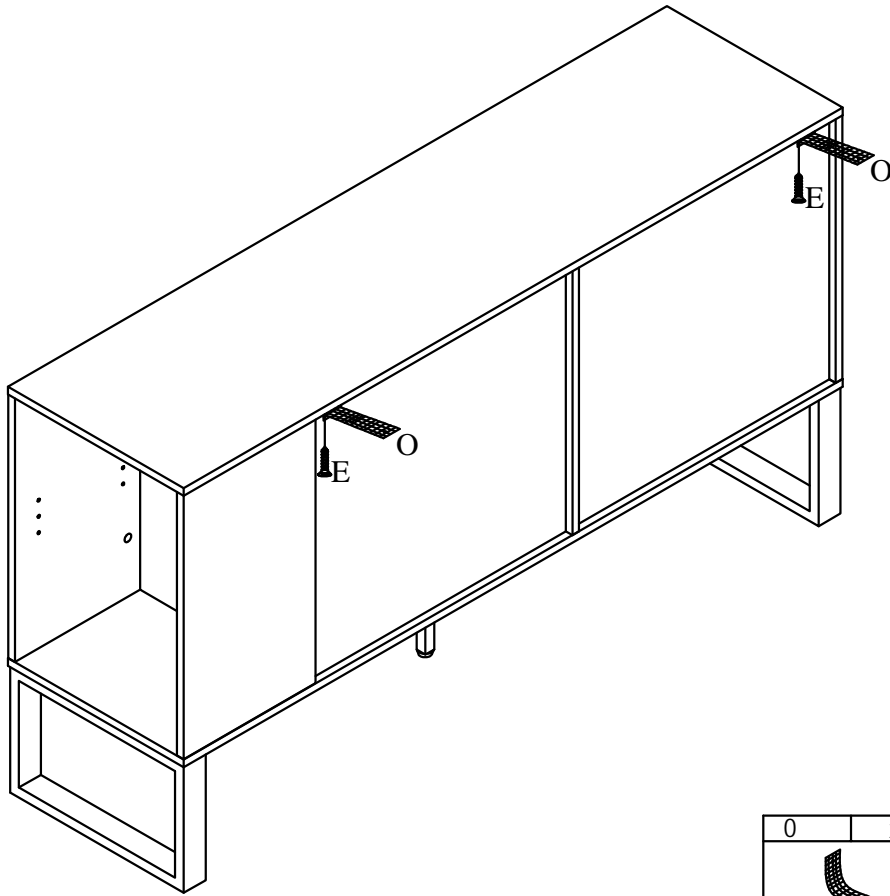
K	x10
 M6x35mm	
I	x1
 M4	

10

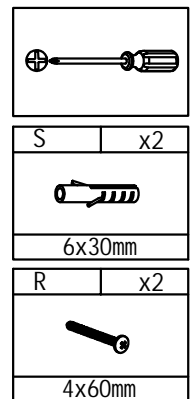
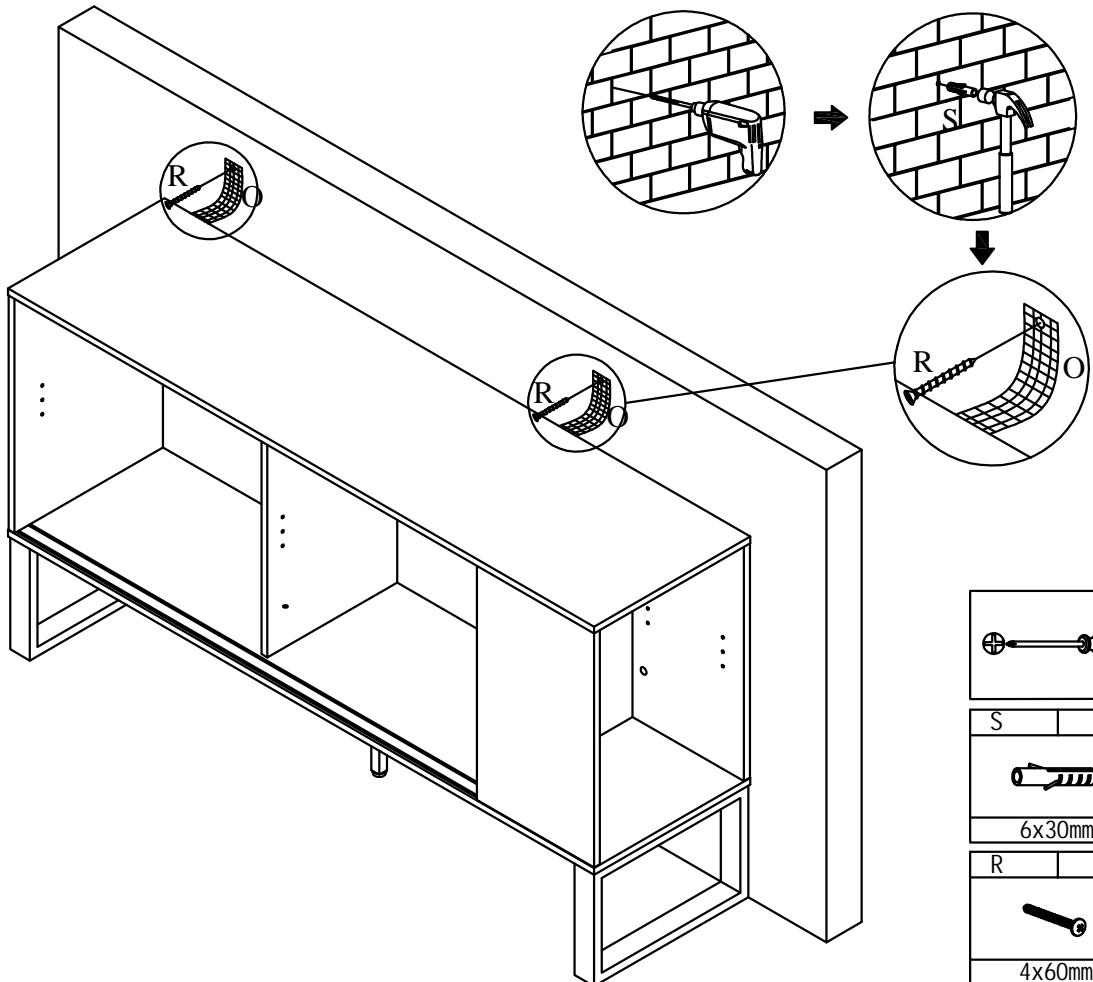


	
N	x12
 3.5x14mm	
E	x12

# 11

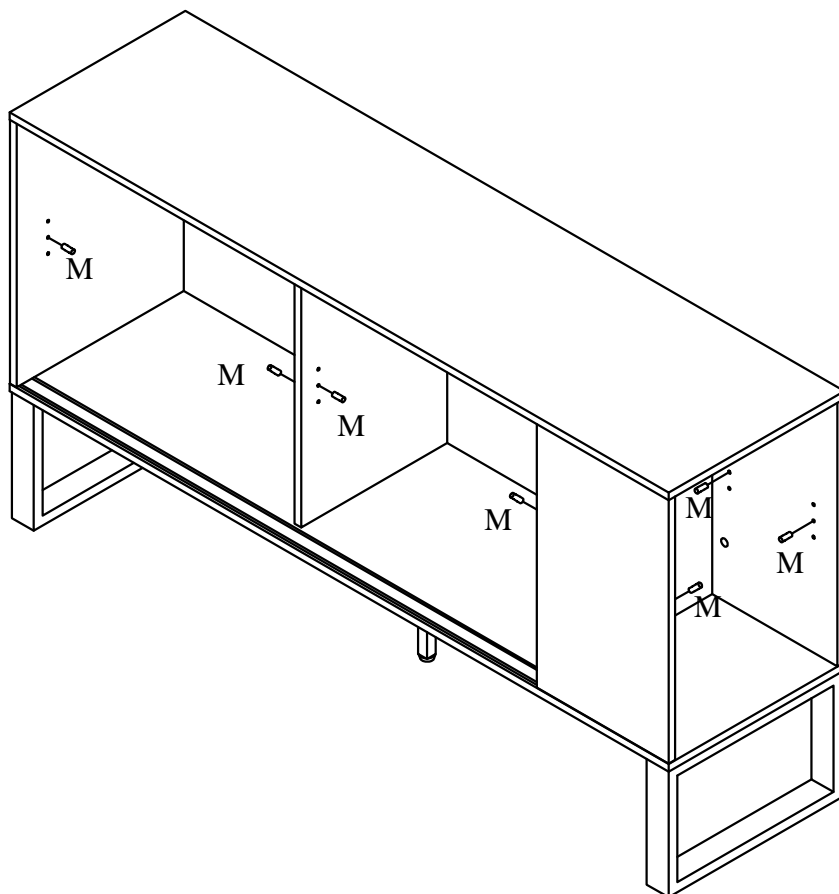



# 12



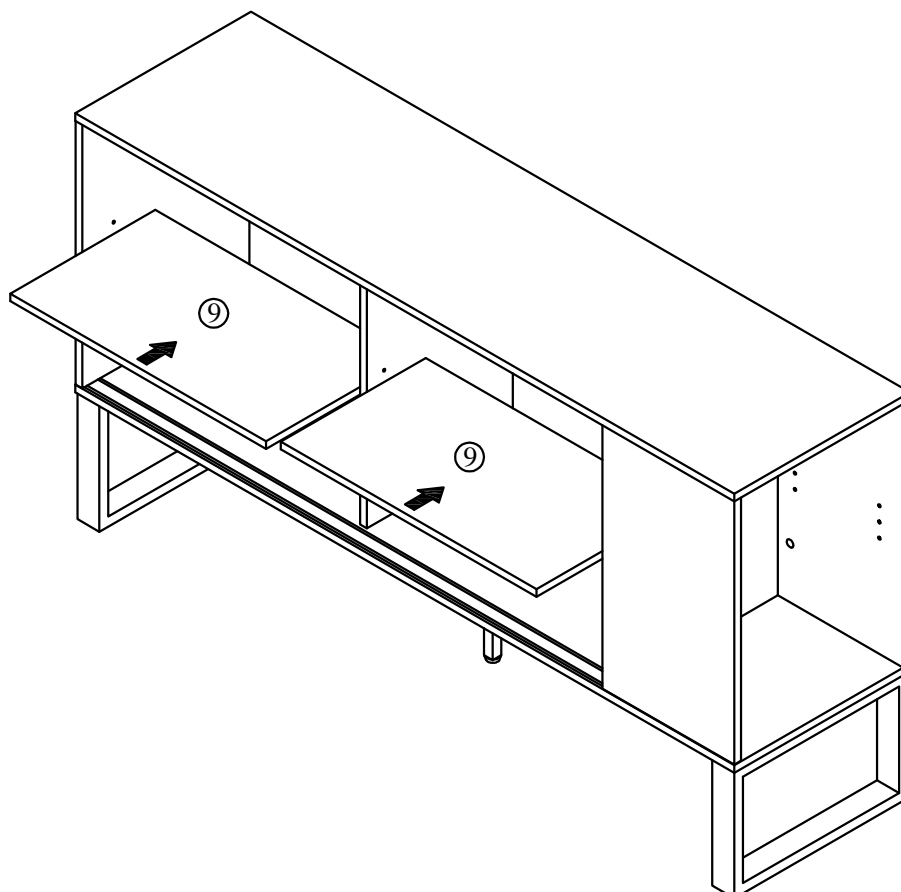


# 13

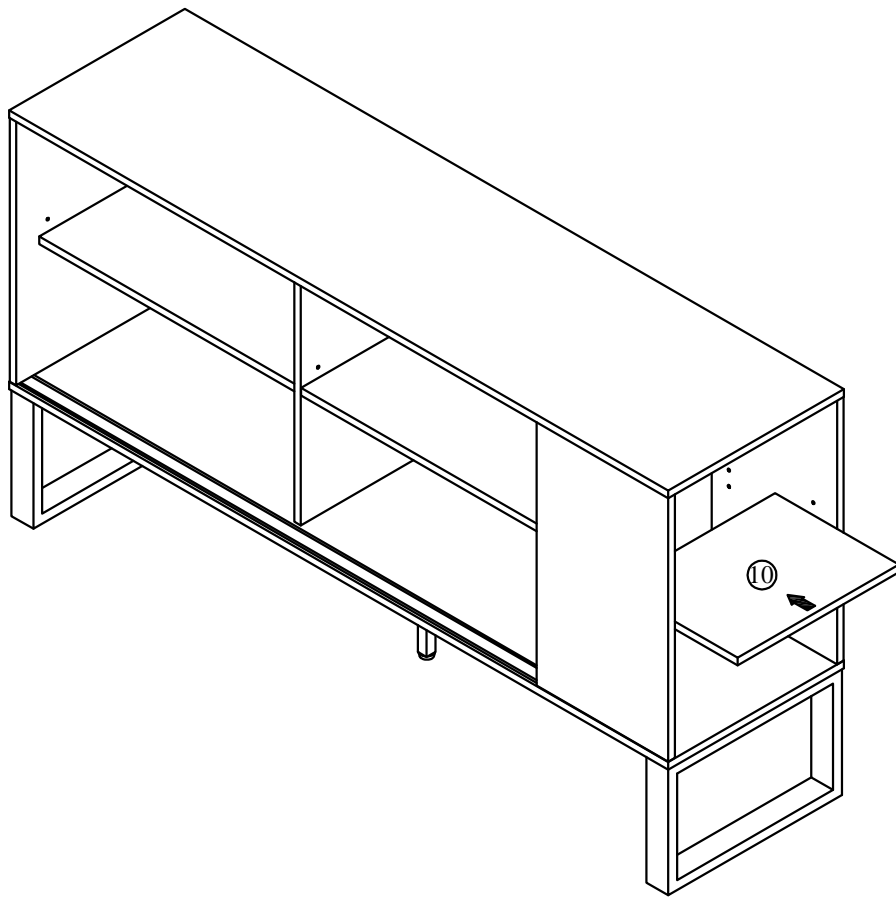


M	x12
	
5x17mm	

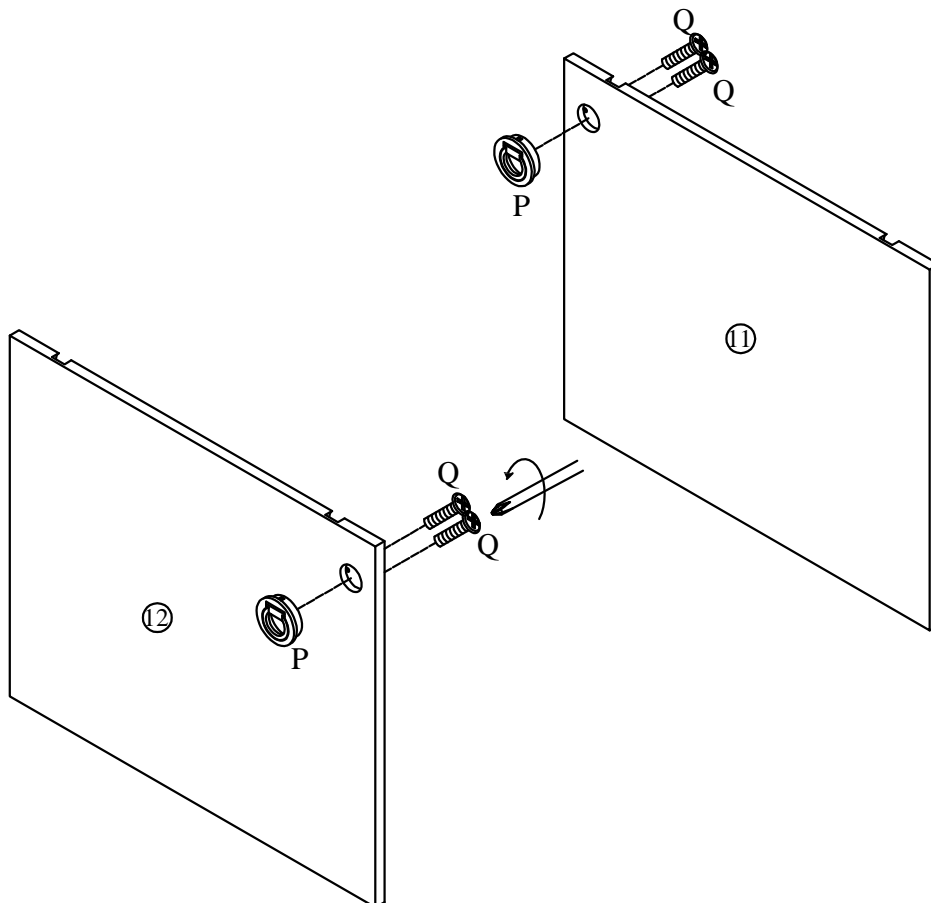
# 14





# 15

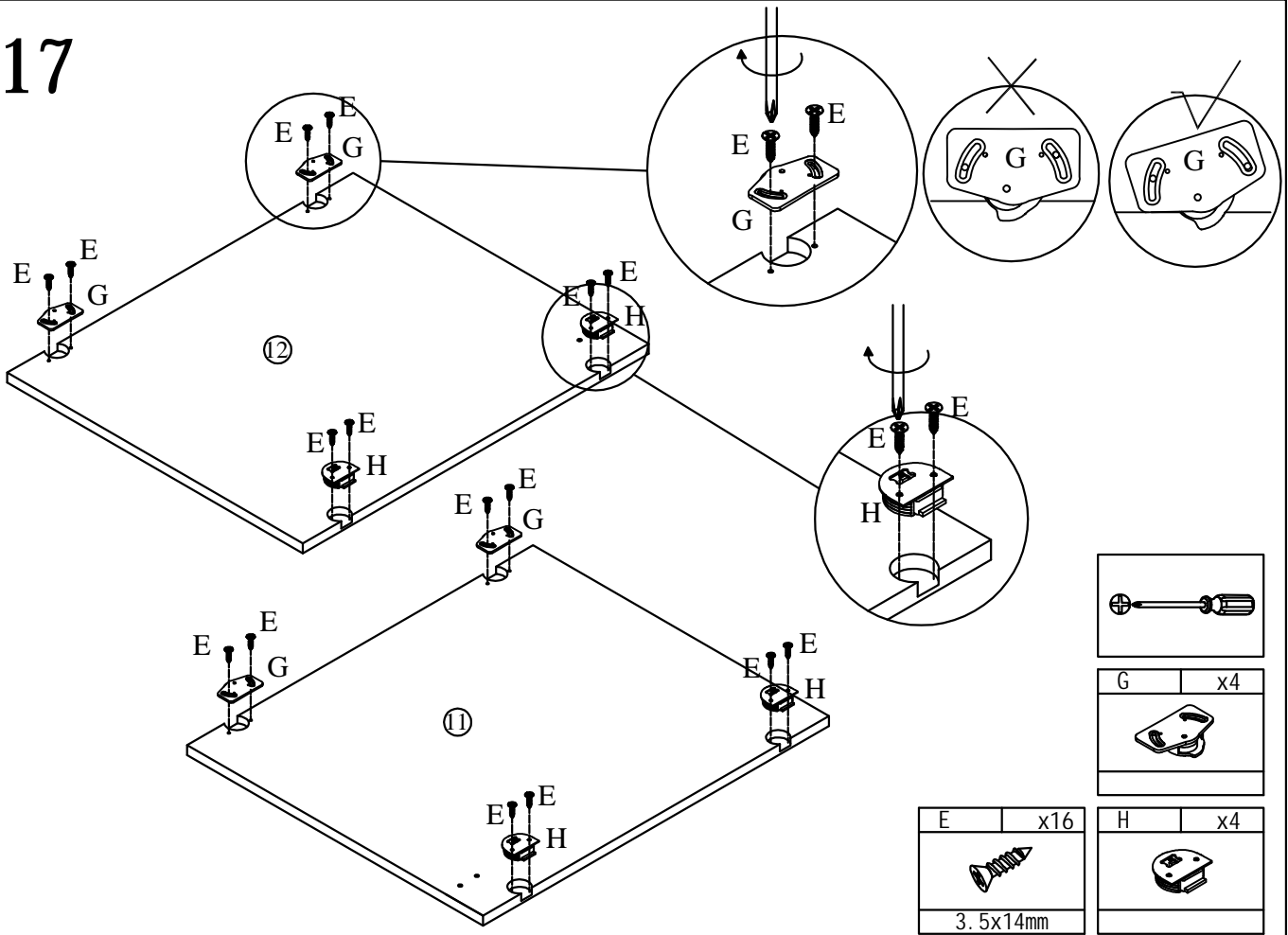


# 16

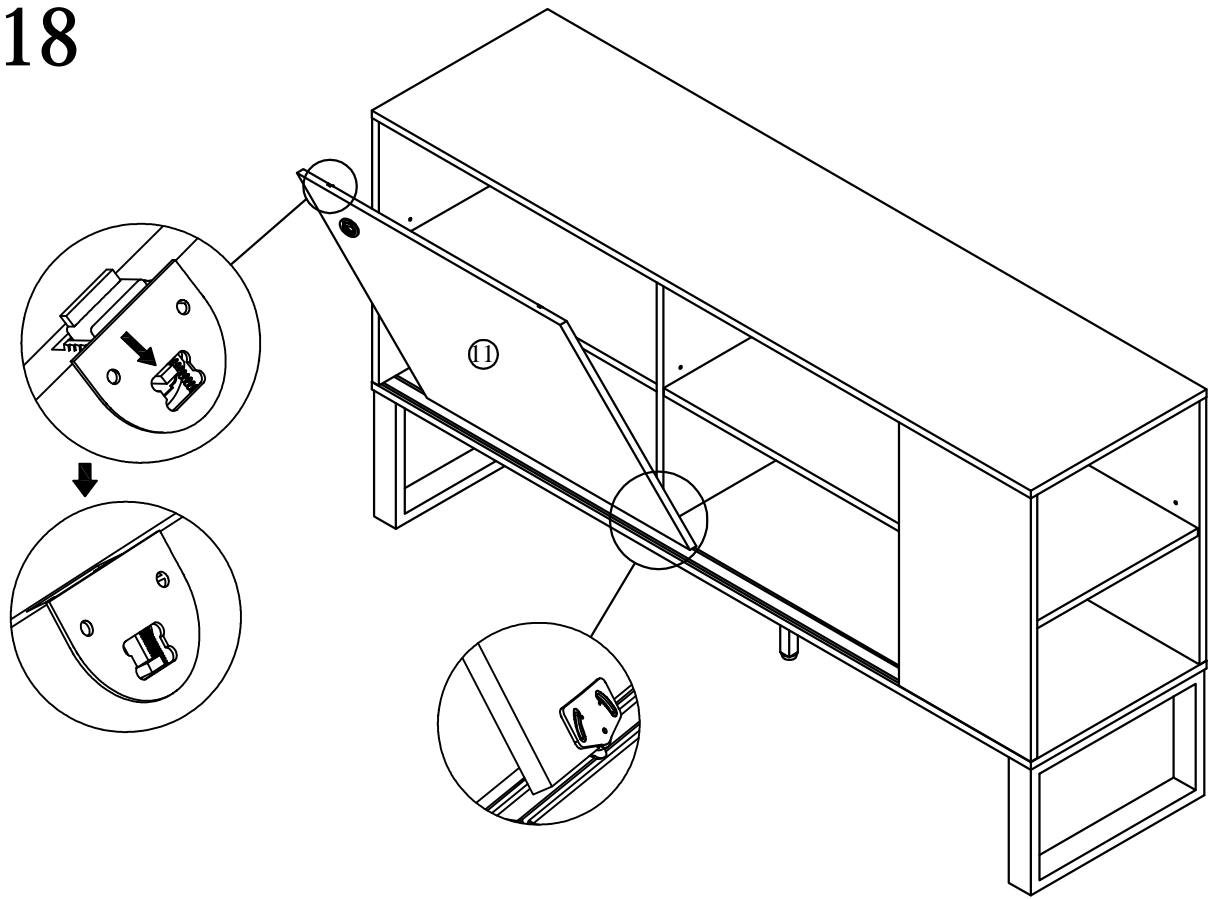


P	x2
	
ø40mm	
Q	x4
	
4x10mm	

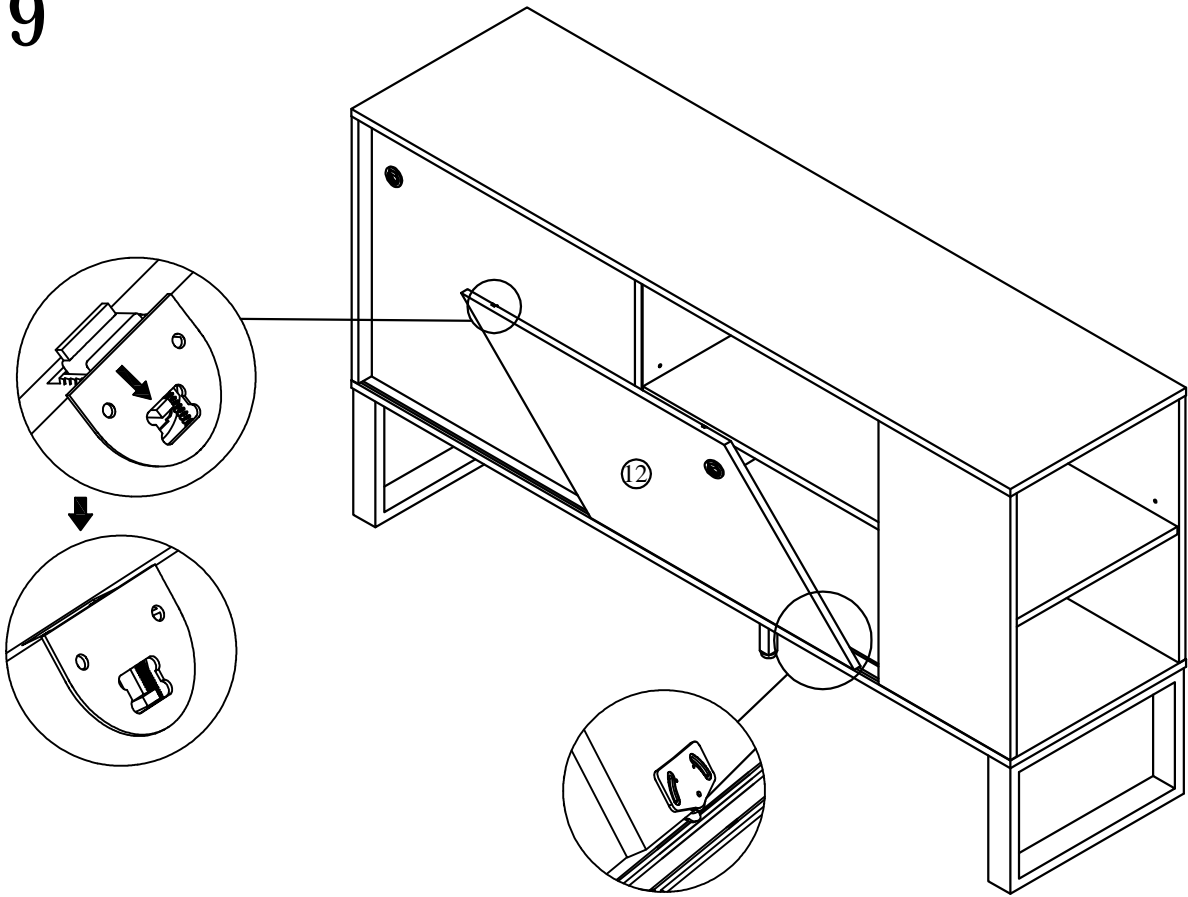
# 17



# 18



19



20

