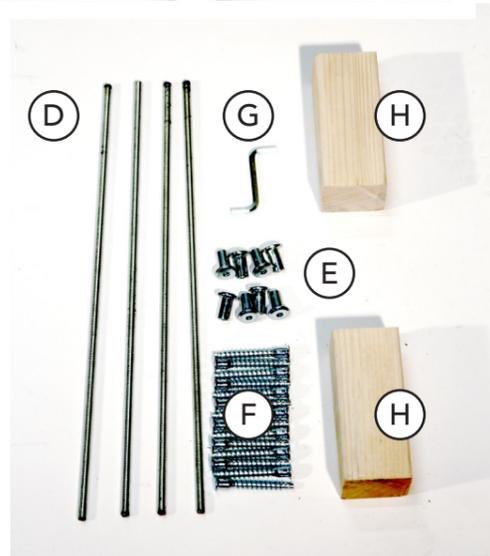


**Content of the box**

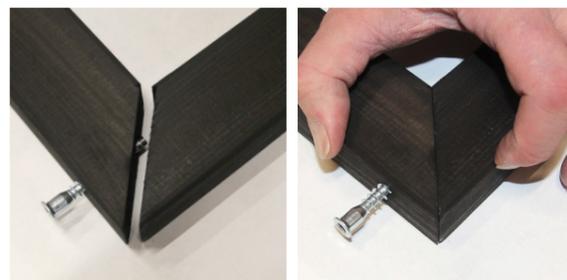
- |                                   |       |
|-----------------------------------|-------|
| A. Wooden seat parts (1000 mm)    | 7 pc  |
| B. Wooden leg parts (450 mm)      | 14 pc |
| C. Wooden parts for gaps (100 mm) | 24 pc |
| D. Threaded rod                   | 4 pc  |
| E. Joinery nut                    | 8 pc  |
| F. Screwbolt                      | 14 pc |
| G. Allen key                      | 1 pc  |
| H. Plain wooden block for tapping | 2 pc  |



*Nordic Design 100% From Nature*

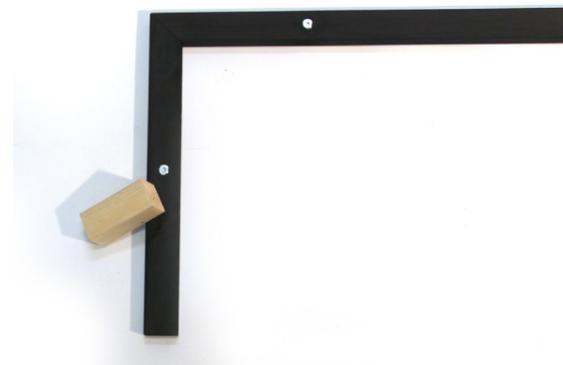
**Step 1:**  
Make seven "frames"

Work on a table. Take one wooden part 1000 mm (A) and two wooden parts 450 mm (B) and attach them carefully by screwing the screwbolts (F) like shown in the pictures.

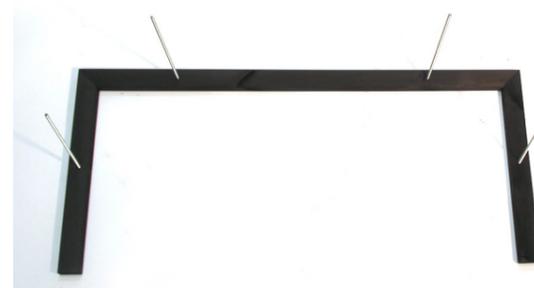


NOTE: there are ready-made grooves in the angles of parts A and B – make sure they click correctly. Push the junction firmly against the underlay and check that the miter cut is exactly on 90 degree angle.

**Step 2:**  
Take one of the frames and insert joinery nuts (E) into each hole (4) by tapping them with the plain wooden block (H).



**Step 3:**  
Screw the threaded rods (D) through the holes in the frame into 4 joinery nuts (E) loosely (do not screw tight at this point).



**Step 4:**  
Insert 100 mm wooden part for gaps (C) through each threaded rods (D).



**Step 5:**  
Insert another frame through the threaded rods. Repeat steps 4 and 5 in turns as long as you reach the seventh frame.



**Step 6:**  
Attach 4 joinery nuts (E) loosely with the allen key (G). Do not tighten strongly at this point.



**Step 7:**  
Lift the bench up and tap the wooden parts for the gaps (C) correctly with the plain wooden block (H).

**Step 8:**  
Tighten the joinery nuts (E). Check that all the screwbolts and joinery nuts are properly tightened.

Your D-Bench is now ready to use.

**IMPORTANT!** Check the parts and tighten the screwbolts and joinery nuts when needed.

Remember to re-oil wooden parts with good quality wood oil regularly, depending on the weather and moisture conditions. Exception: wood products made of larch do not need oiling.

Read more: [ecofurn.eu](http://ecofurn.eu)